



"It's built to last, which is why we keep specifying the 180."

- Shoulder to shoulder taping
- Tubular construction
- 1x1 rib knit collar



MATERIAL:

100% ring spun cotton; fine gauge knit



WEIGHT:

Colours 180g/m²; White 175g/m²



PACKING:

Pack 12; Carton 72



LAUNDRY CARE:

Suitable for 40°C machine wash and tumble dry



ORIGIN:

Morocco

		XS	S	M	L	XL	2XL	3XL	4XL
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Your body measurement

To fit chest	cm	87/92	92/97	97/102	102/107	107/112	112/117	117/122	122/127
	Ins	34/36	36/38	38/40	40/42	42/44	44/46	46/48	48/50

Garment dimensions

	XS	S	M	L	XL	2XL	3XL	4XL
Chest Size: cm	98	102	108	114	120	126	132	138
Body Length: cm	68	70.5	73	75.5	78	80.5	83	85.5

DECORATOR NOTES

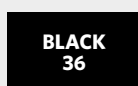
Superior fine gauge knit fabric for excellent decoration results that last.



COLOURS



PANTONE®
FABRIC: 11-0601 TPX
PAPER: 7541 C
C:0 M:0 Y:0 K:0



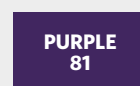
PANTONE®
FABRIC: 19-4005 TPX
PAPER: BLACK C
C:100 M:50 Y:50 K:100



PANTONE®
FABRIC: 19-5513 TPX
PAPER: 5477 C
C:100 M:50 Y:80 K:45



PANTONE®
FABRIC: 19-1716 TPX
PAPER: 5195 C
C:50 M:100 Y:70 K:45



PANTONE®
FABRIC: 19-3737 TPX
PAPER: 7447 C
C:90 M:100 Y:30 K:15



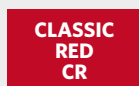
PANTONE®
FABRIC: 18-3949 TPX
PAPER: 2726 C
C:100 M:70 Y:0 K:5



PANTONE®
FABRIC: 18-1662 TPX
PAPER: 1797 C
C:0 M:100 Y:100 K:0



PANTONE®
FABRIC: 15-5534 TPX
PAPER: 348 C
C:95 M:0 Y:92 K:0



PANTONE®
FABRIC: 19-1764 TPX
PAPER: 1945 C
C:0 M:100 Y:80 K:25



PANTONE®
FABRIC: 19-4010 TPX
PAPER: 532 C
C:100 M:85 Y:35 K:55



PANTONE®
FABRIC: 13-0746 TPX
PAPER: 129 C
C:0 M:0 Y:80 K:0



PANTONE®
FABRIC: 14-4002 (MARLED)
PAPER: COOLGREY 3C
C:5 M:0 Y:0 K:40



PANTONE®
FABRIC: 14-1064 TPX
PAPER: 137 C
C:0 M:29 Y:92 K:0



PANTONE®
FABRIC: 15-4020 TPX
PAPER: 651 C
C:48 M:22 Y:0 K:0



PANTONE®
FABRIC: 17-5034 TPX
PAPER: 596 C
C:100 M:0 Y:50 K:10



PANTONE®
FABRIC: 18-4141 TPX
PAPER: 660 C
C:100 M:53 Y:92 K:3

*R-180M-0 XS not available in Convoy Grey. 3XL & 4XL available in Black, Bottle Green, Bright Royal, French Navy and White



„Das 180 ist besonders widerstandsfähig, deswegen bestellen wir es immer wieder.“

- Schulter-zu-Schulter Nackenband
- Schlauchwarenausführung
- 1x1 Rippkragen



MATERIAL:

100% ringgesponnene Baumwolle, Feinstrick



GEWICHT:

Farben 180 g/m²;
Weiß 175 g/m²



VERPACKUNG:

Pack 12; Karton 72



WASCHANLEITUNG:

Geeignet für 40° Wäsche und Wäschetrockner



HERKUNFT:

Marokko

		XS	S	M	L	XL	2XL	3XL	4XL
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Ihre Körper Maße

Brustumfang	cm	87/92	92/97	97/102	102/107	107/112	112/117	117/122	122/127
	Ins	34/36	36/38	38/40	40/42	42/44	44/46	46/48	48/50

Kleidergrößen

Brustumfang: cm	98	102	108	114	120	126	132	138
Körperlänge: cm	68	70.5	73	75.5	78	80.5	83	85.5

HINWEISE ZUR VEREDLUNG

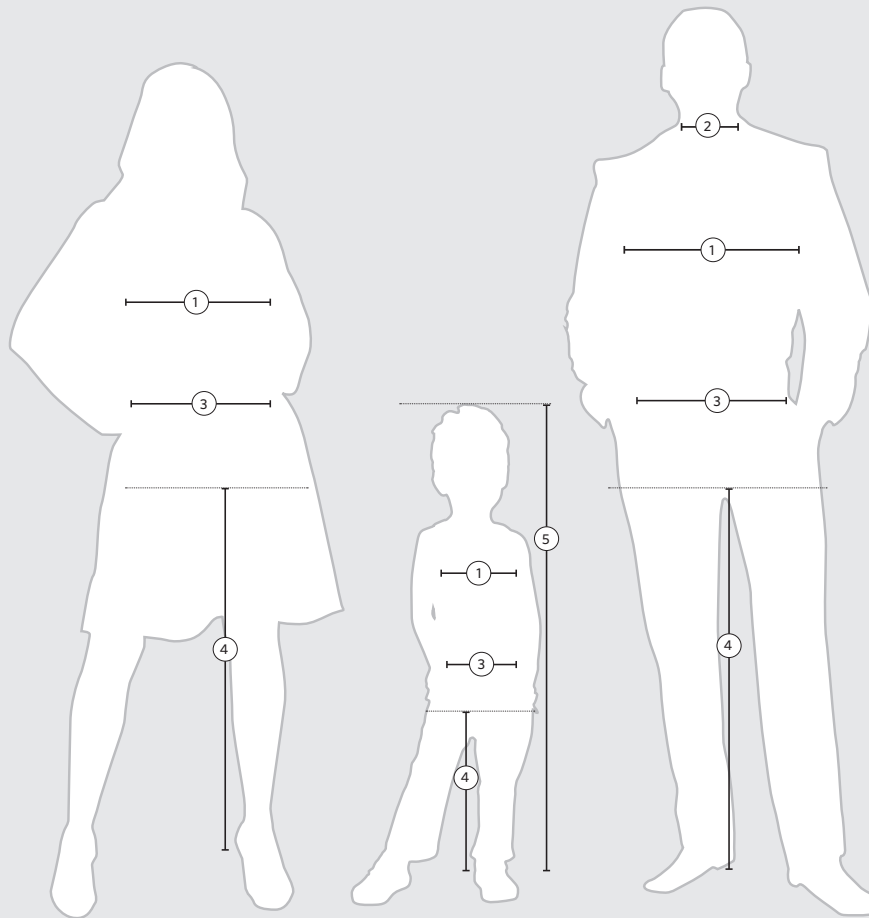
Besonders dichtes, stabiles Gewebe, für optimale Veredelungsergebnisse.



FARBEN

WHITE 30 PANTONE® FABRIC: 11-0601 TPX PAPER: 7541 C C:0 M:0 Y:0 K:0	BLACK 36 PANTONE® FABRIC: 19-4005 TPX PAPER: BLACK C C:100 M:50 Y:50 K:100	BOTTLE GREEN 38 PANTONE® FABRIC: 19-5513 TPX PAPER: 5477 C C:100 M:50 Y:80 K:45	BURGUNDY 41 PANTONE® FABRIC: 19-1716 TPX PAPER: 5195 C C:50 M:100 Y:70 K:45	PURPLE 81 PANTONE® FABRIC: 19-3737 TPX PAPER: 7447 C C:90 M:100 Y:30 K:15	BRIGHT ROYAL BH PANTONE® FABRIC: 18-3949 TPX PAPER: 2726 C C:100 M:70 Y:0 K:5	BRIGHT RED BR PANTONE® FABRIC: 18-1662 TPX PAPER: 1797 C C:0 M:100 Y:100 K:0	APPLE AL PANTONE® FABRIC: 15-5534 TPX PAPER: 348 C C:95 M:0 Y:92 K:0
CLASSIC RED CR PANTONE® FABRIC: 19-1764 TPX PAPER: 1945 C C:0 M:100 Y:80 K:25	FRENCH NAVY FN PANTONE® FABRIC: 19-4010 TPX PAPER: 532 C C:100 M:85 Y:35 K:55	YELLOW K2 PANTONE® FABRIC: 13-0746 TPX PAPER: 129 C C:0 M:0 Y:80 K:0	LIGHT OXFORD LX PANTONE® FABRIC: 14-4002 (MARLED) PAPER: COOLGREY 3C C:5 M:0 Y:0 K:40	PURE GOLD PD PANTONE® FABRIC: 14-1064 TPX PAPER: 137 C C:0 M:29 Y:92 K:0	SKY SC PANTONE® FABRIC: 15-4020 TPX PAPER: 651 C C:48 M:22 Y:0 K:0	WINTER EMERALD WL PANTONE® FABRIC: 17-5034 TPX PAPER: 596 C C:100 M:0 Y:50 K:10	AZURE BLUE ZU PANTONE® FABRIC: 18-4141 TPX PAPER: 660 C C:100 M:53 Y:92 K:3

*3XL & 4XL sind erhältlich in Black, Bottle Green, Bright Royal, French Navy und White.



All of our measurements are based on actual "To Fit" body sizes and not the size of the actual garment itself e.g. a polo shirt with a chest to fit size of 92-97cms / 36-38" will fit someone with similar chest measurements; trousers with a waist to fit of 50 Europe / 34" will fit someone with similar waist measurements etc.

To help you select the most appropriate size of garment(s) please refer to our measuring tips below.

Chest

Men: measure around the fullest part of the chest, 2.5cms below the underarm area ①

Women: measure around the fullest part of the bust ①

Children: measure under the arms around the fullest part of the chest ①

Collar

Men: measure around the base of the neck ②

Waist

All: measure around the natural waist, ensuring the measuring tape is kept taut ③

Leg Length

All: measure from the top of the inside leg at the crotch down to where trousers are normally worn with shoes ④

Height

Children: standing still, with feet together and flat on the floor, measure from the top of the head to the ground ⑤



Size Guide

All Products (excl. Shirts, Trousers, Shorts & Sweatpants)

Ladies'	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Chest to fit (CM)	72-77	77-82	82-87	87-92	92-97	97-102	102-107	107-112	112-117	117-122	122-127
Chest to fit (INS)	28-30	30-32	32-34	34-36	36-38	38-40	40-42	42-44	44-46	46-48	48-50

Dress Size

UK	6	8	10	12	14	16	18	20	22	24	26
France	34	36	38	40	42	44	46	48	50	52	54
Italy	38	40	42	44	46	48	50	52	54	56	58
Germany/Europe	32	34	36	38	40	42	44	46	48	50	52

Men's	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Chest to fit (CM)	82-87	87-92	92-97	97-102	102-107	107-112	112-117	117-122	122-127	127-132	132-137
Chest to fit (INS)	32-34	34-36	36-38	38-40	40-42	42-44	44-46	46-48	48-50	50-52	52-54

Shirts

Ladies'	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Chest to fit (CM)	72-77	77-82	82-87	87-92	92-97	97-104	104-112	112-120	120-130	130-137	137-144
Chest to fit (INS)	28-30	30-32	32-34	34-36	36-38	38-41	41-44	44-47	47-51	51-54	54-57

Dress Size

UK	6	8	10	12	14	16	18	20	22	24	26
France	34	36	38	40	42	44	46	48	50	52	54
Italy	38	40	42	44	46	48	50	52	54	56	58
Germany/Europe	32	34	36	38	40	42	44	46	48	50	52

Men's	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Collar to fit (CM)	37-38	39-40	41-42	43-44	45-46	47-48	49-50	51-52	53-54
Dual Collar Sizes (INS)	14.5/15	15.5	16/16.5	17/17.5	18	18.5/19	19.5	20	21
Individual Collar Sizes (INS)	14.5 15	15.5	16 16.5	17 17.5	18	18.5 19	19.5	20	21
Chest to fit (CM)	92-97	97-102	102-107	107-112	112-117	117-122	122-127	127-132	132-137
Chest to fit (INS)	36-38	38-40	40-42	42-44	44-46	46-48	48-50	50-52	52-54

Trousers & Shorts

UK (INS)	28	30	32	34	36	38	40	42	44	46	48
EUROPE	44	46	48	50	52	54	56	58	60	62	64

	Short	Regular	Long
Leg Length (CM)	76	81	86
Leg Length (INS)	30	32	34

Sweatpants

	S	M	L	XL
UK (INS)	30	32	34	36
Europe	46	48	50	52

Blazers

Girls'															
Chest to fit (CM)	68	71	73	76	79	81	84	86	89	91	96	101	106	112	117
Chest to fit (INS)	27	28	29	30	31	32	33	34	35	36	38	40	42	44	46

Boys'																
Chest to fit (CM)	71	73	76	79	81	84	86	89	91	94	96	101	106	112	117	122
Chest to fit (INS)	28	29	30	31	32	33	34	35	36	37	38	40	42	44	46	48

All Children's Products (excl. Sweatpants)

	XS	S	M	L	XL	2XL	3XL	4XL
Age (Years)	1-2	3-4	5-6	7-8	9-10	11-12	13-14	15-16
Height (CM)	90	104	116	128	140	152	164	176
Chest to fit (CM)	51-56	56-63	63-71	71-76	76-81	81-86	86-91	91-96
Chest to fit (INS)	20-22	22-25	25-28	28-30	30-32	32-34	34-36	36-38

Sweatpants (Children)

	S	M	L	XL	2XL
Age (Years)	3-4	5-6	7-8	9-10	11-12
Height (CM)	104	116	128	140	152
Waist to fit (CM)	53	55	58	61	66
Waist to fit (INS)	21	22	23	24	26